

URBAN OUTFITTERS TOLERANCES

*Based on Flat Measurements (02-12)

KNITS					WOVENS		
TOLERANCE LEVEL:		K1	K2	K3	W1	W2	W3
POM CODE	POM	Level 1	Level 2	Level 3	Level 1	Level 2	Level 3
	Tops & Dress length(28" and over)	3/4	1	1 1/2	3/8	5/8	3/4
VF04	Body Length @CF fr HPS(up to 28")	5/8	7/8	1 1/4	3/8	1/2	1/2
SK03.1	Skirt Length fr Top Waist(under 18")	3/8	1/2	5/8	1/4	3/8	1/2
SK03	Skirt Length fr Top Waist @CB(Over 18")	1/2	5/8	3/4	3/8	1/2	5/8
HF09,10,11,12	Chest/Waist	1/2	3/4	1	1/4	3/8	1/2
HF22, 23, 24, 25	Bottom Opening	1/2	3/4	1	1/4	3/8	1/2
HF07, 07.1	Across Shoulder	1/2	3/4	1	1/4	3/8	1/2
HF08, 08.1	Across Chest	1/2	3/4	1	1/4	3/8	1/2
HB04, 04.1	Across Back	1/2	3/4	1	1/4	3/8	1/2
AH01	Armhole - Straight	3/8	1/2	3/4	3/16	1/4	3/8
SS09	Sleeve Width 1" below AH	3/8	1/2	5/8	1/8	1/4	3/8
SS02	SLV Length Fr Shoulder-Long	3/8	1/2	3/4	1/4	3/8	1/2
SS03	SLV Length Fr Shoulder-Short	1/4	3/8	5/8	1/8	1/4	3/8
SS04	SLV Length Fr NK SM @HPS-Long	5/8	3/4	1	1/2	5/8	3/4
SS05	SLV Length Fr NK SM @HPS-Short	1/2	5/8	7/8	3/8	1/2	5/8
SS11	Slv Width @5" up from Opening	3/8	1/2	5/8	1/8	1/4	3/8
SS15	Slv Width @Opening-Long	3/8	1/2	5/8	1/8	1/4	3/8
SS19	Slv Width @Opening-Short	3/8	1/2	5/8	1/8	1/4	3/8
HF01, 01.1	Neck Width	3/8	1/2	3/4	1/4	3/8	1/2
VF09, 09.1	Front Neck Drop-(Under 5")	1/8	1/4	3/8	1/8	1/4	1/4
VF10 & 10.1	Front Neck Drop-(Over 5")	3/8	3/8	1/2	1/4	3/8	3/8
VB04 & 04.1	Back Neck Drop-(Under 3")	1/8	1/8	1/4	1/8	1/8	1/4
VB04.2 & 04.3	Back Neck Drop-(Over 3")	1/4	1/4	3/8	1/8	1/4	1/4
ST01	Strap length-Total	1/4	1/4	3/8	1/4	1/2	1/2
CL11,12,13	Neckband Length	1/2	1/2	3/4	1/4	3/8	1/2
ZF07.1	Zipper Opening - (8" or under)	1/8	1/4	3/8	1/4	1/4	1/4
ZF07	Zipper Opening-(over 8")	1/4	1/2	3/4	1/2	1/2	1/2
HF14	Waist @Top	1/2	3/4	1	1/4	3/8	1/2
HF18,19,20,21	High Hip/Low Hip	1/2	3/4	1	1/4	3/8	1/2
PT01, 02	FT/BK Rise from Top Waist	1/2	5/8	3/4	1/4	1/2	5/8
PT03	Thigh @1" below Crotch	1/2	5/8	3/4	1/4	3/8	1/2
PT05	Knee	1/2	5/8	3/4	1/4	3/8	1/2
PT06	Leg Opening-(for inseams over 6")	1/2	5/8	3/4	1/4	3/8	1/2
PT07	Leg Opening-(for inseams under 6")	1/2	5/8	3/4	1/4	3/8	1/2
PT08	Inseam - (22" and longer)	3/4	1	1 1/2	1/2	5/8	3/4
PT09.3	Inseam -(6" to 21")	1/2	5/8	7/8	1/4	3/8	1/2
PT09	Inseam - (under 6")	1/4	3/8	1/2	1/4	1/4	3/8
	Position Points-msrmts under 5"	1/8	1/4	1/4	1/8	1/5	1/4
	Position Points-msrmts 5"-14"	1/4	1/4	3/8	1/4	3/8	3/8
	Position Points-msrmts 15"-over	3/8	1/2	5/8	3/8	3/8	1/2
DP 01	Detail Placement from HPS(Under10")	1/4	1/4	3/8	1/8	1/4	1/4
DP 02	Detail Placement from HPS (Over 10")	3/8	3/8	1/2	1/4	3/8	3/8
DS02	Drawstring Length-Total	1/2	3/4	1	1/2	3/4	1
DS01	Drawstring Length(Exposed)	1/4	3/8	1/2	1/4	3/8	1/2

KNIT	WOVEN
<p align="center">Level 1</p> <ul style="list-style-type: none"> • All non-washed & light washed cut and sewn fabrics • All medium and fine gauge sweaters (8 to 16 gauge) <p align="center">Level 2</p> <ul style="list-style-type: none"> • Sweaters 7 to 4 gauge • All heavy washed, burnout & garment dyed cut & sewn fabrics • All thermal fabrics. <p align="center">Level 3</p> <ul style="list-style-type: none"> • Crinkle fabrics. • Sweaters under 4 gauge • Heavy hand knit + crochet sweaters 	<p align="center">Level 1</p> <ul style="list-style-type: none"> • All non-washed & light wash fabrics. • All men's soft woven shirts. • Non-washed or light washed denim • Lycra fabrics under 2%. <p align="center">Level 2</p> <ul style="list-style-type: none"> • All heavy washed and garment dyed fabrics. • Styles with multiple wash finishes. • Lycra fabrics over 2%. • Non-washed filled outerwear. • Crinkle Texture fabrics(3" expands up to 5/8") <p align="center">Level 3</p> <ul style="list-style-type: none"> • Crinkle Performance fabrics (3" expands over 3/4") • Washed filled outerwear

IMPORTANT

*GARMENTS MUST HAVE AN APPARENT GRADE BETWEEN SIZES FOR SHIPMENT TO BE ACCEPTABLE

* WHEN APPROPRIATE, THE TECHNICAL DESIGNER HAS THE DISCRETION TO ASSIGN TOLERANCE BASED ON THE UNIQUE PROPERTIES OF ANY STYLE. THE TECH WILL ADVISE ANY SPECIAL TOLERANCES AT THE TIME OF APPROVAL.

* ALL WAIST POMS OR ANYOTHER POM THAT HAS BEEN STABLIZED REMAINS AT LEVEL 1 TOLERANCE.

* THE POM'S FOR GARMENTS THAT ARE MADE OF BOTH WOVEN & KNIT FABRICS WILL FOLLOW THE TOLERANCE FOR EACH RESPECTIVE FABRIC.

* THE TECHNICAL DESIGNER WILL ADVISE THE TOLERANCE LEVEL FOR ANY BIAS CUT GARMENT.